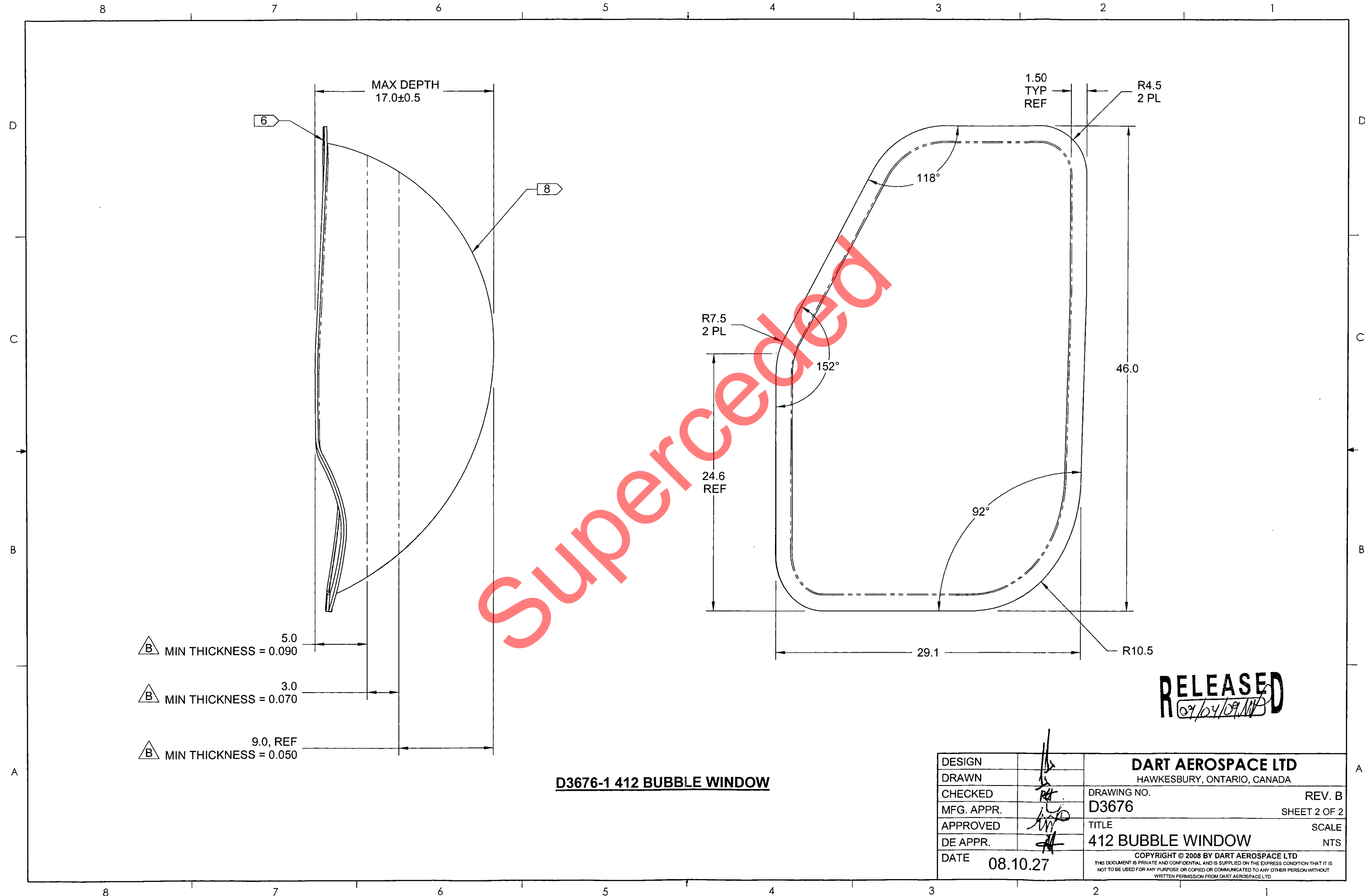


**D3676-1 412 BUBBLE WINDOW**

**RELEASED**  
09/07/09

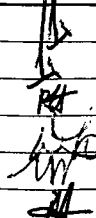
- NOTES:**
- 1) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.236 THICK (STOCK REF. DART SPEC. M-ACRYLIC-S.236)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
  - 6) IDENTIFICATION: ENGRAVE P/N "D3676-1" & B/N "BXXXXX" ON FLANGE WITHIN 0.25" OF BUBBLE. USE 0.125" LETTERS TO MAX. DEPTH OF 0.005"
  - 7) WEIGHT: 11.0 lbs
  - 8) VACUUM FORM PER FOLIO FTA018 USING DT8992 MOLD AND DART QSI 022

B	REVISED TOLERANCE ON MINIMUM THICKNESSES (ZN A8/B8-2). REASON: PRODUCTION FACILITY.	MB	08.10.27
A	NEW ISSUE	MB	08.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3676	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		412 BUBBLE WINDOW	NTS
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**D3676-1 412 BUBBLE WINDOW**

**RELEASED**  
07/04/09

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3676	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		412 BUBBLE WINDOW	NTS
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